

BALKEMA – Proceedings and Monographs in Engineering, Water and Earth Sciences

e

PROCEEDINGS OF THE FOURTH INTERNATIONAL SYMPOSIUM ON ROLLER COMPACTED CONCRETE (RCC) DAMS, 17–19 NOVEMBER 2003, MADRID, SPAIN

Roller Compacted Concrete Dams

Edited by

L. Berga & J.M. Buil Spanish National Committee on Large Dams, SPANCOLD

C. Jofré Spanish Institute of Cement and its Applications, IECA

S. Chonggang Chinese National Committee on Large Dams, CHINCOLD

Volume 1



Taylor & Francis Taylor & Francis Group LONDON / LEIDEN / NEW YORK / PHILADELPHIA / SINGAPORE

Organized by:



Spanish National Committee on Large Dams - SPANCOLD



Spanish Institute of Cement and its Applications - IECA



Chinese National Committee on Large Dams - CHINCOLD

First print 2003 Second print 2006 by Taylor & Francis 2 Park Square, Milton Park, Abingdon, Oxon, OX14 4RN

Transferred to Digital Printing 2006

Copyright © 2003 Taylor & Francis Group plc, London, UK

All rights reserved. No part of this publication or the information contained herein may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, by photocopying, recording or otherwise, without written prior permission from the publisher.

Although all care is taken to ensure the integrity and quality of this publication and the information herein, no responsibility is assumed by the publishers nor the author for any damage to property or persons as a result of operation or use of this publication and/or the information contained herein.

Published by: Taylor & Francis/Balkema P.O. Box 447, 2300 AK Leiden, The Netherlands e-mail: Pub.NL@tandf.co.uk www.taylorandfrancis.co.uk/engineering, www.crcpress.com

ISBN 10: 90 5809 564 9 ISBN 13: 978 9 05 809564 0 ISBN 0-415-42057-1 (hbk) Printed and bound by CPI Antony Rowe, Eastbourne Roller Compacted Concrete Dams, Berga et al. (eds) © 2003 Taylor & Francis Group, London, ISBN 90 5809 564 9

Table of Contents

Preface	XV
Organization	XVII
Volume 1	
Lectures	
RCC dams in Spain – present and future M. Alonso-Franco & C. Jofré (Spain)	3
RCC dams in China Ch. Shen (China)	5
30 year's history of Roller-compacted Concrete dams in Japan I. Nagayama & S. Jikan (Japan)	27
The state-of-the-art of RCC dams in 2003 – an update of ICOLD Bulletin no. 125 M.R.H. Dunstan (United Kingdom)	39
Some recent innovative methods and techniques in the design and construction of RCC dams <i>B.A. Forbes (Australia)</i>	49
Materials and RCC quality requirements <i>ER. Andriolo (Brazil)</i>	61
RCC use in dam rehabilitation projects K.D. Hansen (USA)	79
Performance of Roller Compacted Concrete (RCC) dams – an honest assessment <i>E.K. Schrader (USA)</i>	91
Spanish experiences during impoundment A. Soriano (Spain)	103
Theme 1: Advantages of RCC dams – the use of RCC in dam rehabilitation	
Cindere dam – 107 m high Roller Compacted Hardfill Dam (RCHD) in Turkey S. Batmaz (Turkey)	121
Successful large RCC dams – what are the common features? T.P. Dolen, R. Ibáñez-de-Aldecoa, J.L. Eharz, M.R.H. Dunstan (USA, Spain, United Kingdom)	127
The value engineering study of Marun regulating dam in Iran K. Emami, D.R. Arab, A. Mardashti, A. Saarang, H. Shirazi, F. Izadjoo, T. Izadpanaah & H. Basir-adah (Iran)	139

 El Atance dam (Spain): an example of an "RCC-friendly" design and construction
 147

 S. Madrigal, R. Ibáñez-de-Aldecoa & A. Gómez (Spain)
 147

The advantages of use RCC for Dona Francisca project J.M.P. Mussi, D.E. Moser & R.D. Steffen (Brazil)

155

Value-Engineering at Olivenhain Dam, USA M. Pauletto & M.R.H. Dunstan (USA, United Kingdom)	161
Alternative solutions for the Ibiur Dam – conventional concrete vs. RCC I. Pildain (Spain)	171
Saluda Dam mix design program P.C. Rizzo, E.K. Schrader, L.R. Gaekel & J.P. Osterle (USA)	177
Reconstruction of the Villarpando Dam in the Dominican Republic using Roller Compacted Concrete F. Sáenz de Ormijana, A. Capote & V. Mohedano (Spain)	187
Presa Rompepicos – a 109 meters high RCC dam at Corral Des Palmas with final design during construction E.K. Schrader & J.A. Balli (USA, Mexico)	193
Theme 2: Experiences and technologies in different countries	
Comparison between the execution technologies of Porce II and Beni Haroun dams F. Abadia & A. Palacio (Spain)	205
RCC construction – acceptable means and methods R.P. Bass (USA)	215
Research and application of key technologies for Roller Compacted Concrete cofferdam in Three Gorges Project G.J. Cao, Y. Wang & C.J. Zhu (China)	223
RCC dams design and construction in Morocco – specific aspects A.F. Chraibi (Morocco)	229
Lean RCC dams – Laboratory testing methods and Quality Conttrol Procedures during construction D.G. Camoulos, T.P. Koryalos	233
Adaptive construction methodology for the Ghatghar Saddle dam, India's first RCC dam M.R.H. Dunstan & Ch. Hicks (United Kingdom, USA)	239
Three RCC dams for Ghatghar project – an Indian experience V.V. Gaikwad & V.C. Shelke (India)	247
Trial mix programme for Jahgin Dam – the first major RCC dam in Iran A.G. Ghafuri, M.E. Omran & M.R.H. Dunstan (Iran, United Kingdom)	255
New trends of construction methodology and its influence in the research for Brazilian Roller Compacted Concrete (RCC) N.G. Graça, E.L. Batista, A.C. Albuquerque, M.A.S. Andrade, R.M. Bittencourt & W.P. Andrade (Brazil)	263
Brazilian experience of Roller Compacted Concrete (RCC) N.G. Graça, E.L. Batista, R.M. Bittencourt & W.P. Andrade (Brazil)	267
Modifying construction methods of Zirdan RCC dam M.R. Hajialikhani (Iran)	273
Determination of setting times on RCC by means of ultrasonic energy (experience with six projects) G. Hermida, M. Bollati & J.L. Rivas (Colombia, Spain)	277
Toker dam, a contractor's perspective on constructing RCC projects in developing countries C. Hicks, J. Yoon & W. Mesghinna (USA, Korea, Eritrea)	283
Characteristic of dam-concrete applied to concrete dams constructed by the Water Resources Development Public Corporation (WARDEC) – mix design and quality control K. Hino, T. Jotatsu & T. Hara (Japan)	289

Spread and application of RCC damming technology in China L. Liu & Y. Zhang (China)	301
Experience gained during design and construction of the Jahgin RCC cofferdam M.E. Omran, M.J. Olapour, R. Peyrovdin & F. Ortega (Iran, Germany)	307
Pedrógão dam: first RCC experience in Portugal F. Ortega, C. Bastos & P. Alves (Germany, Portugal)	319
Trial mix programme and full-scale trials for Olivenhain RCC dam, USA M. Pauletto, M.R.H. Dunstan & F. Ortega (USA, United Kingdom, Germany)	329
Development of Roller Compacted Concrete dam in Thailand W. Pongtepupathum (Thailand)	339
Miel I: RCC dam, Height World Record H. Santana & E. Castell (Colombia)	345
Design and mix studies with high and low cementitious content RCC for Nordlingaalda dam in Iceland E. Schrader, U. Kristjansdottir, J. Skulason & S. Sveinbjornsson (USA, Iceland)	355
The development of RCC arch dams Q.H.W. Shaw (South Africa)	363
Roller Compacted Concrete arch dam of Northwest Cold Area in China – Longshou arch dam Y. Su (China)	373
The dam of Beni Haroun – Algeria B. Tuomi, Z. Guemmadi & H. Houari (Algeria)	379
Overview for construction of Roller Compacted Concrete (RCC) dam, Gezhouba Construction Group Corporation (CGGC) H. Zhou (China)	385
Experience in compacted concrete dam projects in the Ebro catchment area (Rialb, Val and Urdalur dams) M. Zueco, F. Hijós, M.A. Bermudez, A. Fruns & O. García (Spain)	393
Theme 3: Technological innovations in RCC dams	
Distributed fibre optic temperature measurements in RCC dams in Jordan and China M. Aufleger, M. Conrad, Th. Strobl, A.I.H. Malkawi & Y. Duan (Germany, Jordan)	401
Temperature control and design of joints for RCC arch dams Z. Bofang (China)	409
Contraembalse de Monción: a hardfill dam constructed in the Dominican Republic A. Capote del Villar, F. Sáenz de Ormijana & V. Mohedano (Spain)	417
Repeated joint-grouting of Roller Compacted Concrete arch dam G. Chen, G. Ji & G. Huang (China)	421
New design method of RCC high arch dam Q. Chen (China)	427
Design and prototype test of stepped overflow surface at Dachaoshan hydropower station in China Y. Deng, K. Lin & L. Han (China)	431
The use of pulverized aggregates for concrete production N.G. Graça, E.L. Batista, R.M. Bittencourt & W.P. Andrade (Brazil)	433
Structural design of Cindere Dam A.F. Gürdil & S. Batmar (Turkey)	439

CSG method using muck excavated from the dam foundation H. Hanada, K. Ooyabu, T. Tamezawa & S. Matsueda (Japan)	447
Design concept of trapezoid-shaped CSG dam T. Hirose, T. Fujisawa, H. Kawasaki, M. Kondo, D. Hirayama & T. Sasaki (Japan)	457
Concept of CSG and its material properties T. Hirose, T. Fujisawa, H. Yoshida, H. Kawasaki, D. Hirayama & T. Sasaki (Japan)	465
Design guidelines for Roller Compacted Concrete lift joints R.A. Kline (USA)	475
Seismic stability and stress-strain state of a new type of FSH-RCC dams X.P. Liapichev (Russia)	485
Additives in RCC – research and a real case D.E. Moser, R.D. Steffen & F.R. Andriolo (Brazil)	493
The construction of temporary structures by CSG method in Tokuyama dam project M. Oie, Y. Yamaguchi, K. Fujita & S. Jikan (Japan)	499
Dynamic properties of CSG S. Omae. N. Sato & I. Oomoto (Japan)	511
Synthetic geomembranes in RCC dams: since 1984, a reliable cost effective way to stop leakage A.M. Scuero & G.L. Vaschetti (Switzerland)	519
The innovation of construction in the III-stage of RCC cofferdam of the Three Gorges Project D. Wang, Z. Dai & B. Sha (China)	531
Suofengying powerstation micro-expansion Roller Compacted Concrete dam Z. Zheng (China)	537
The design and application of the alternate climbing formwork to the III-stage RCC cofferdam of the Three Gorges Project X Zou, X Live & Z. Dai (Ching)	541

Y. Zou, X. Liu & Z. Dai (China)

Volume 2

Preface	xv
Organization	XVII

Theme 4: Planning and design

Thermal analysis of Roller Compacted Concrete E. Aquino, S. Botassi, M.A.S. Andrade, M.R. Bittencurt, W.P. Andrade & F.R. Andriolo (Brazil)	547
Feasibility study of stepped spillways in RCC dams controlled by a Tainter gate A. Amador, M. Sánchez-Juny, J. Pomares, J. Dolz, F. Abadía & R. Ibáñez-de-aldecoa (Spain)	555
Special design requirements for high RCC gravity dam W. Baile, Z. Jianping & Ch. Guanfu (China)	561
Numerical modelling of thermal stress in RCC dams using 2-D finite element method – case study J.L. Calmon, J. Murcia, S. Botassi dos Santos, E. Gambale & C.J. da Silva (Brazil, Spain)	569
A modified 1-D strip model for thermo-mechanical analysis of RCC dams M. Cervera & M. Goltz (Spain, Germany)	579

Ralco dam, Chile – features of its design and construction D. Croquevielle, L. Uribe. R. Mutis & B.A. Forbes (Chile, Australia)	589
The design of Longtan Roller Compacted Concrete gravity dam S. Feng & F. Xiao (China)	597
Thermal stress simulation and possible crack analysis of Mianhuatan RCC dam Z. Guoxin, Z. Bofang & G. Ningxiu (China)	603
Study of the thermal compensation method for high RCC dam using concrete with MgO <i>P. Hu, P. Yang & S. Huang (China)</i>	611
The software package for the thermal control of concrete dams and its engineering applications S. Huang, P. Hu & P. Yang (China)	615
Constitutive modelling of Roller Compacted Concrete F. Kalantary & P. Sadeghi (Iran)	619
Thermo-mechanical analysis of Roller Compacted Concrete dams D.A.V. Krüger, E.E. Kavamura, N.F. Carvalho, M.B. Hecke, R.D. Machado & L.A. Lacerda (Brazil)	625
Miel I dam – design of the geotechnical and structural instrumentation program for the world's highest RCC dam <i>P.M. Leguizamo (Colombia)</i>	633
Design of Zhouning RCC gravity dam L. Lin (China)	641
A direct tensile strength for Roller Compacted Concrete (RCC) gravity dams A.I.H. Malkawi & S. Mutasher (Jordan)	645
Stability analysis of RCC gravity dam blocks on Sloped Banks in Mianhuatan hydropower station <i>X.Q. Mao (China)</i>	651
Experimentally obtaining dimensionless abacus for the design of stepped spillways in up to 50 m high dams A. Martinez & J.A. Baztán de Granda (Spain)	655
Design features for Porce III RCC dam A. Marulanda & A. Castro (Colombia)	661
Investigation of influence of placement schedule on the thermal stresses of RCC dams, using finite element analysis J. Noorzaei, H.R. Ghafouri & R. Amini (Malaysia, Iran)	669
An approach to the actual value of the modulus of deformation in concrete dams G. Ormazabal, A. Aguado & L. Agulló (Spain)	675
Research on prototype observation and feedback analysis of RCC gravity dams X. Ren, L. Liu, Z. Zhang & Y. Mao (China)	683
DMR, a new geomechanics classification for use in dams foundations, adapted from RMR M. Romana (Spain)	689
Characterization of the pressure field over a stepped spillway in Roller Compacted Concrete dams M. Sánchez-Juny & J. Dol: (Spain)	69'
Energy loss on stepped spillways G. Valentin, P.V. Volkart & H.E. Minor (Switzerland)	70
Introduction of the design of the Three Gorges Project RCC cofferdams	70'

Y. Weng, J. Li & Y. Wang (China)

Theme 5: Materials

Porosity studies for Roller Compacted Concrete E.L. Batista, N.G. Graça, L.A. Farias, R.M. Bittencourt, W.P. Andrade, H. Carasek & O. Cascudo (Brazil)	713
Research on the optimization of RCC-paste system incorporating high-volume flyash G. Chen, G. Ji, F. Jiang, L. Pan & R. Jiang (China)	723
Investigations on the modulus of elasticity of young RCC M. Conrad, M. Aufleger & A.I.H. Malkawi (Germany, Jordan)	729
Use of wet coal ashes (type F) in RCC dams F. Delorme, P. Gaudron & R. Valon (France)	735
RCC design for Dachaoshan hydropower station in China Y. Deng & K. Lin (China)	743
Effects on Roller Compacted Concrete of Isfahan slag A. Fakher & P. Azizi-Moghaddam (Iran)	747
Influence of mineral and pozzolanic admixtures on Roller Compacted Concrete L.A. Farias, N.P. Hasparyk, A.S. Liduário, M.A.S. Andrade, R.M. Bittencourt & W.P. Andrade (Brazil)	753
Effect of air entrainment on the workability and strength of Roller Compacted Concrete for dam construction R. Gagné, E. Houehanou, R. Lupien, A. Prézeau & F. Robitaille (Canada)	763
Optimization of the compaction time with the effects of different pozzolans (type and dosage) on the mechanical properties of RCC <i>M. Gharavy (Iran)</i>	769
Using PT instead of flyash in the Dachaoshan RCC gravity dam S. Guo (China)	777
Laboratory previous tests for Sa Stria dam (Italy) performed using three different mineral admixtures R. Ibáñez-de-Aldecoa & L. Gutiérrez (Spain)	781
RCC mix and thermal behaviour of Miel I dam – design stage J. López, G. Castro & E. Schrader (Colombia, USA)	789
Reaction between certain Jordanian rock-aggregate and cement in Roller Compacted Concrete (RCC) dams A.I.H. Malkawi, S. Rabab'ah & A. Abed (Jordan)	799
A comparative study of mechanical properties of RCC trial mix using two different cementitious materials (fly ash and natural pozzolan) A.I.H. Malkawi, H. Shaia, S. Mutasher & M. Aridah (Jordan)	809
Horizontal construction joints parameters J. Marques Filho, W.P. Andrade, M.A. Traboulsi, V.A. Paulon & D.C. Dalmolin (Brazil)	817
RCC properties characterization in laboratory test fills J. Marques Filho, W.P. Andrade, M.A. Traboulsi, V.A. Paulon & D.C. Dalmolin (Bra=il)	823
Discussions regarding the use of materials and the design of RCC dams F. Ortega & F.R. Andriolo (Germany, Brazil)	829
Mix design of Roller Compacted Concrete for Ghatghar pumped storage scheme in India VN Pendee R L Damani S L Kshireanar & C L Nashbada (India)	839

Characterisation of fresh concrete in order to evaluate the joints between layers A.B. Ribeiro & A. Carrajola (Portugal)	849
Experimental study on mechanical characteristics of super lean-mix concrete T. Sasaki, I. Nagayama, T. Kobori & Y. Yamaguchi (Japan)	853
Mix design and properties of RCC at Mujib dam – high and low cementitious content E. Schrader, J. López & M.F. Aridah (USA, Jordan)	859
Studies on the quality of Roller Compacted Concrete with low cement content on Ueno dam T. Tsukada (Japan)	865
Experience in materials used in compacted concrete dams in the Ebro catchment area (Rialb, Val and Urdalur dams) M. Zueco, F. Hijós, M.A. Bermůdez, A. Fruns & O. García (Spain)	877
Theme 6: Construction and quality control – equipment and programming	
DMA – a simple device for measuring unit water in RCC mixtures M.A.S. Andrade, M.A. Pimenta, R.M. Bittencourt, A.C. Fonseca, J.T.F. Fontoura & W.P. Andrade (Brazil)	883
Full-scale trials for RCC M.A.S. Andrade, M.A. Traboulsi, R.M. Bittencourt & W.P. Andrade (Brazil)	891
Review of some points in the RCC practice for dam construction <i>F.R. Andriolo (Brazil)</i>	897
Construction methods for the first large RCC dam in Iran A.M. Azari, R. Peyrovdin & F. Ortega (Iran, Germany)	905
Coring testing program at the Olivenhain dam B.C. Bennett & J.L. Stiady (USA)	913
Controlling RCC mix workability for Olivenhain dam construction B.C. Bennett, J.L. Stiady & M.P. Rugh (USA)	923
Quality inspection of the RCC dam at Dachaoshan hydropower station Y. Deng & K. Lin (China)	933
Benefits of the full-scale trial performed for Beni Haroun dam (Algeria) M.R.H. Dunstan & R. Ibáñez-de-Aldecoa (United Kingdom, Spain)	935
Quality control in RCC dams using the direct tensile test on jointed cores M.R.H. Dunstan & R. Ibáñez-de-Aldecoa (United Kingdom, Spain)	943
Physical and mechanical properties of Roller Compacted Concrete in Capanda dam basing on core samples testing V.E. Fedosov, E.A. Kogan, M.T. de Almeida, F. Fontoura Jose Tomaz & A.F. Fontoura Paulo (Russia, Angola, Brazil)	951
RCC quality control applied in the structures of 1st and 2nd construction stages of the HPP Tucuruí H.R. Gama, O.M. Bandeira & S.S. Lacerda (Brazil)	959
RCC Esparragal small dam construction (Sevilla-Spain) M.E. Grosso & E. Benítez (Spain)	969
Evaluation of construction quality control and material properties of RCC dam Z. Guan (China)	979
RCC quality control for Mujib dam J. López, M. Aridah & E. Schrader (Jordan, USA)	983
Ensuring quality control when building RCC dams A. Marulanda, A. Castro, F.A. Sánchez (Colombia)	995

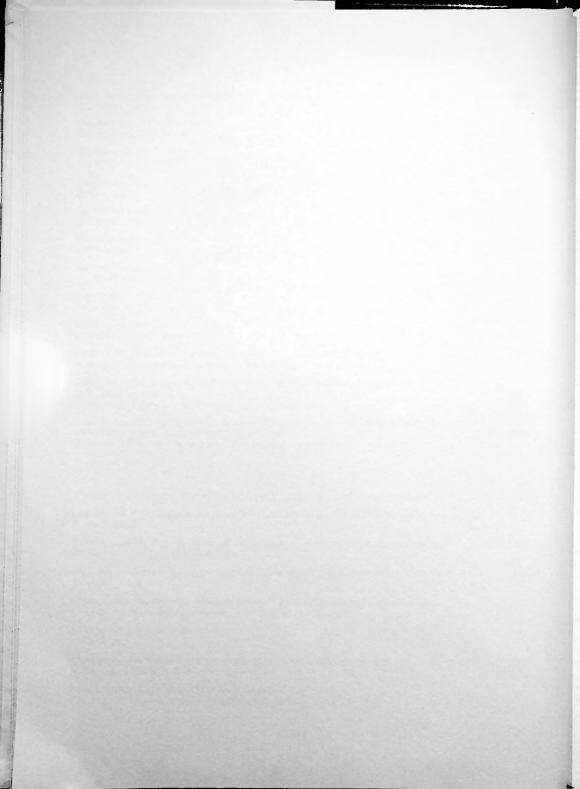
Challenges in Ralco dam construction G. Moreno (Chile)	1005
Quality control RCC of Dona Francisca dam D.E. Moser: R.D. Steffen, C. Britto & J.M.P. Mussi (Brazil)	1013
Development of a direct tensile strength test procedure for Roller Compacted Concrete characterization J.L. Olivares, J.F. Navarro & V. Ausin (Spain)	1021
Construction of Beni Haroun dam (Algeria) M. Sanz (Spain)	1029
Appropriate laboratory compaction methods for different types of Roller Compacted Concrete (RCC) <i>E. Schrader (USA)</i>	1037
Extensive shear testing for Saluda dam Roller Compacted Concrete E.K. Schrader & P.C. Rizzo (USA)	1045
Developing database and reporting system softwares for quality control testing J.L. Stiady & B.C. Bennett (USA)	1057
Dona Francisca Hydroelectric power plant – design and construction of the RCC structures J.A. Sobrino, A.M. Fernandes, S. de Pauli Basso & R.F. Pereira (Brazil)	1067
Rationalized construction of embedded structures in dam bodies constructed by the RCD method T. Uesaka, T. Arai, Y. Takada & T. Sasaki (Japan)	1073
Study on properties of RCC for Cofferdam III of the Three Gorges Project W. Yingchun, L. Jiazheng, X. Hanjiang, Y. Huanquan & C. Yimin (China)	1085
Safety monitoring design and implementation of RCC cofferdam on the right bank of Three Gorges Project D. Zhenlong, X. Hanjiang, L. Xiangsheng & Z. Qi (China)	1089
Experience in construction methods as adopted in compacted concrete dams in the Ebro catchment area (Rialb, Val and Urdalur dams) M. Zueco, F. Hijós, M.A. Bermúdez, A. Fruns & O. Garcia (Spain)	1095

Theme 7: Performance of RCC dams - experiences on operation

Construction of Urdalur dam and project to repair the seepage through the drainage system G. Abad (Spain)	1101
Rolled Compacted Concrete dams: current construction methods, output and permeabilities J.C. De Cea Azañedo & E. Benitez Pascual (Spain)	1109
Long-term performance of Roller Compacted Concrete at Upper Stillwater dam, Utah, USA T.P. Dolen (USA)	1117
El Atance dam: microcement injections and sealing wells drilled in full contraction joints L. García García, S. Madrigal Sanchez & G. Abad Muñoz (Spain)	1127
Waterproofing of Cenza dam A. Gil (Spain)	1133
Thermal measurement and analysis of large Roller Compacted Concrete dam H. Koga, H. Katahira & H. Kawano (Japan)	1139
Design, construction and operation of Cenza dam (Spain) J. Martín, J.F. Sánchez, A. Gil, F. Ortega & M.G. Mañueco (Spain)	1149

Miel I dam, seepage control and behavior during inpoundment A. Marulanda, A. Castro & J. Silva (Colombia)	1161
Behaviour analysis of RCD dam body M. Nonaka, C. Yamamoto, I. Oomoto & S. Jikan (Japan)	1169
Three years of physicochemical seepage water analysis from Jordão River Dispersion RCC first Brazilian dam: diagnose K.F. Portella, O. Baron, M.A. Soares, M.M. Elias & A.C. Borges (Brazil)	1179
Seepage and treatment of cracks in Salto Caxias dam M.A. Soares, P. Levis, R.W. Seara, E.S. Ferreira & J.F. Terres (Brazil)	1185
Capanda – RCC dam – 12 years quality control data M.A. Tavares, M.A. Origa, J.T.F. Fontoura, E.R. Holanda, W.A. Pacelli & F.R. Andriolo (Brazil)	1193
The first built Roller Compacted Concrete arch dam – Puding Dam Z. Yang& J. Yang (China)	1205
Experience in compacted concrete dam loading in the Ebro catchment area (Rialb, Val and Urdalur dams) M. Zueco, F. Hijós, M.A. Bermůdez, A. Fruns & O. García (Spain)	1211
Author index	1219

 \mathbf{X}



Roller Compacted Concrete Dams, Berga et al. (eds) © 2003 Taylor & Francis Group, London, ISBN 90 5809 564 9

Preface

To satisfy the demands for water, which is essential for life and human development, it has been necessary, since more than 5,000 years, the construction of more than 48,000 large dams. These large dams and reservoirs, regulate some 3,500 Km³ per year, a 28% of the available water resources. All the socioeconomic indicators show that in the future, in the next 25 years, it will be necessary an increase of the water regulated by the reservoirs up to a minimumm of 35%, which would require increasing the storage capacity of the dams and reservoirs by some 2,000 Km³, about 30% of the actual reservoir storage capacity.

The water regulated by dams and reservoirs produces irreplaceable benefits in the irrigation, water supply, hydropower, flood mitigation, navigation, recreation, tourism, etc. So, the irrigation reaches 17% of the world's arable land, and produces 40% of the total of the world crop. The reservoirs regulate the water around 40% of the irrigated lands, which signifies about 15% of the total of food production. The hydropower signifies the 20% of the total generation of electricity, and 20% of the dams have as one of their purposes the mitigation of the important damages and impacts produced by the floods.

The dam engineering has always paid a very special attention to the issues relative to the safety, economy and speed in the construction of dams. Through the years the dam tipology has gone evolving toward shapes where they use better the resistant qualities of the concrete, like in the arch dams, and also the dam technology has used a more effective setting in work of the materials of the embankment dams.

In the decade of the 80's the first experiences of dams of Roller Compacted Concrete (RCC) dams, began, combining the properties of durability and resistance of the concrete, with its setting in work by means of similar equipment to that used in the embankment dams. From then there has been a wide expansion of the method of the RCC dams throughout the world. At the end of the year 2002 there were in the world 251 RCC large dams in operation, and 34 under construction. The countries with a greater number of RCC dams are: China with 45 dams, Japan 42, USA 36, Brazil 29, and Spain 21 RCC dams.

The RCC dams have the important advantages of being more economical and to be able to be built quickly, with which the objectives of the regulation and production are obtained sonner. In this way it is possible to achieve an adequate balance among economy, safety and environmental respect. In the last years the size of the RCC has been increased in a very significant way, and at the present time some of the largest and highest dams in the world are now being constructed of RCC. In July 2001 the higest RCC gravity dam in the world, Longtan dam in China, with a height of 216.5 m, started to be constructed; its volume of concrete will be 6.8 million m³, with more than 4.5 million m³ of the RCC.

In and of itself the SPANISH NATIONAL COMMITTEE ON LARGE DAMS (SPANCOLD) and the CHINESE NATIONAL COMMITTEE ON LARGE DAMS (CHINCOLD), they have believed opportune and necessary to celebrate the IV INTERNATIONAL SYMPOSIUM ON ROLLER COMPACTED COCRETE (RCC) DAMS, to give to know the state of the art of the RCC dams and the development of their concepts and technologies, as well as the innovative methods and techniques in design and construction. This IV International Symposium follow those held in Beijing (China) in 1991, Santander (Spain) in 1995, and Chengdu (China) in 1999. For this event China and Spain, two pioneer and leader countries in RCC dams, have joined their efforts to prepare a meeting with the biggest ambitions, both in contents and in international scope.

This book is the Proceedings of the IV International Symposium on Roller Compacted Concret (RCC) dams, celebrated in Madrid (Spain) from the 17th to the 19th of November, 2003. In it are published the 145 papers presented, which come from 30 countries, and also the nine lectures imparted by world eminent experts in RCC dams. All this constitutes a complete description and analysis of the current state of the art in the field of RCC dams, as well as of the diverse technologies used in different countries that at the present time are building and designing RCC dams. The innovative methods and tecniques in design and construction of RCC dams are also presented, among those that highlight, the grout enriched RCC (GE-RCC), the sloped layer method (SLM) in the placing of the RCC, and the negative pressure chute to transport the mixes.

The works have been divided in the following six topics:

- 1. Advantages of RCC dams. The use of RCC in dam rehabilitation.
- 2. Experiences and technologies in different countries.

3. Technological innovations on RCC dams.

4. Planning and design.

5. Materials.

6. Construction and quality control. Equipment and programming.

7. Performance of RCC dams. Experiences on operation.

Finally we would like to express our acknowledgements to the organizations and companies, which has collaborated in the organization of this International Symposium, among those it is necessary to highlight the Ministry of the Environment of Spain. Without their support it would not have been possible the celebration of this event. Our most important appreciation to the authors of the lectures and papers published here. They are those who have made possible to gather in this book the fundamental and most current topics relative to RCC dams, and the criteria, new trends and innovations which are necessary to develope in the future in order to advance in the improvement of the applications of the RCC dams, to reduce its costs and times of construction, as well as the implantation of these dams with more safety and inside the framework of the sustainable development.

L. Berga J.M. Buil C. Jofré Shen Chonggang Roller Compacted Concrete Dams, Berga et al. (eds) © 2003 Taylor & Francis Group, London, ISBN 90 5809 564 9

Organizing Committee

Chairmen

Luis Berga. Chairman of SPANCOLD (Spain) Juan Carlos Lôpez Agüí. General Director of IECA (Spain) Lu Youmei. Chairman of CHINCOLD (China)

Members

Fernando Abadía. SEOPAN (Spain) Manuel Alonso Franco. SPANCOLD (Spain) Juan Manuel Buil. SPANCOLD (Spain) Cao Guangjing. Yangtee Three Gorges Project Development Corporation (China) César Cañedo. College of Civil Engineers(Spain) José Maria Gaztañaga. SPANCOLD (Spain) Jia Jinsheng. China Institute of Water Resources and Hydropower Research (China) Carlos Joffé. IECA (Spain) José Maria Marcos. UNESA (Spain) Shen Chonggang. CHINCOLD (China) José Ignacio Temes. SEOPAN (Spain) Xiao Feng. Mid-south Design and Research Institute for Hydroelectric Projects (China) Jesús Yagüe. Ministry of the Environment (Spain) Zhou Hougui. China Gezhouba Water and Power Group (China)

Secretariat IECA (Spain)